

Honeywell Aclar® Rx20e

Effective Date: 12/08/08
Revised Date: 07/15/10

Aclar® Rx20e is a 0.80 mil (20 micron) PCTFE homopolymer, high performance barrier film for the pharmaceutical and medical markets. It thermoforms well on conventional blister packaging equipment and offers all the benefits of Aclar® in a mid-range barrier material.

Properties of 0.80 mil (20μ) film at 73°F- 50% RH	Typical Value		Test Method
	English	Metric	
Specific Gravity	2.11		ASTM D1505
Yield	16,420 in ² /lb.	23.35 m ² /kg	
Haze	< 1 %		ASTM D1003
Crystalline Melting Point	412°F	211°C	ASTM D4591
Dimensional Stability -MD (10 mins. @ 300°F/149°C) - TD	≤ + 12 % < - 12 %		ASTM D1204
Tensile Strength - MD - TD	11,000 – 16,000 psi 6,000 – 7,200 psi	76 - 110 MPa 41 - 50 MPa	ASTM D882
Elongation - MD - TD	90 - 150 % 200 - 275 %		ASTM D882
Modulus, secant - MD - TD	190,000 - 225,000 psi 180,000 - 220,000 psi	1310 - 1551 MPa 1241 - 1517 MPa	ASTM D882
Surface Tension (treated side)	≥ 42 dynes/cm		ASTM D2578
Water Vapor Transmission Rate @ 77°F (25°C) / 60% RH @ 86°F (30°C) / 60% RH @ 86°F (30°C) / 65% RH @ 104°F (40°C) / 75% RH @ 100°F (37.8°C) / 100% RH	gms/100in ² /day 0.0023 0.0040 0.0044 0.0150 0.0190	gms/m ² /day 0.037 0.062 0.069 0.233 0.295	ASTM F1249

Aclar® is manufactured in accordance with industry accepted standards for cGMP. It complies with the following regulations and requirements: FDA 21 CFR 177.1380, USP Class VI Plastics, and EU Directive 2002/72/EC. Drug Master File #1578 has been established with the FDA for Aclar® Films. Please contact your Honeywell representative for additional information and detailed compliance statements.

Honeywell
Health Care & Packaging
101 Columbia Road
Morristown, NJ 07962
Telephone: 973-455-3990
Toll Free: 800-9-FILMS-9
Fax: 973-455-6191

Honeywell (Europe)
Health Care & Packaging
Haasrode Research Park
B 3001, Heverlee (Leuven)
Belgium
Telephone: 32 16 391 211
Fax: 32 16 391 363

NOTICE: All statements, information and data given herein are believed to be accurate and reliable, but are presented without guarantee, warranty or responsibility of any kind, expressed or implied. Statements or suggestions concerning possible use of our products are made without representation or warranty that any such use is free of patent infringement, and are not recommendations to infringe any patent. The user should not assume that all safety measures are indicated, or that measures may not be required. The values presented in this data sheet are typical values and are not to be interpreted as product specifications

